

## TECATEC PPS GW50 PL V01 natural - Composite Materials

### Chemical Designation

PPS (Polyphenylensulfide)

### Colour

natural

### Density

1.9 g/cm<sup>3</sup>

### Fillers

glass fibres

### Main features

- excellent chemical resistance
- electrically insulating
- inherent flame resistance
- very good mechanical strength

### Target Industries

- automotive industry
- mechanical engineering
- oil and gas industry
- safety engineering
- sporting goods

The material is in the phase of further development. The characteristic values of this product may change.

General material information	parameter	value	unit	norm	comment
Fibre type		E glass		-	
Fibre architecture		style 7628		-	
Fibre areal weight		203	g/m <sup>2</sup>	-	
Fibre volume content		50	%	-	
Resin weight content		34.9	%	-	
Areal weight finished product		312	g/m <sup>2</sup>	-	
Material widths		625x525	mm	others on request	
thickness		1-95	mm	-	
Fibre orientation		0-90°		others on request	
Mechanical properties	parameter	value	unit	norm	comment
Tensile strength		375	MPa	ISO 527-4	
Modulus of elasticity (tensile test)		23000	MPa	ISO 527-4	
Flexural strength		500	MPa	ISO 14125	
Modulus of elasticity (flexural test)		21000	MPa	ISO 14125	
Compression strength		400	MPa	ISO 14126	
Compression modulus		26000	MPa	ISO 14126	
Interplanar shear strength		88	MPa	ISO 14129	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		90	°C	-	(1) approximate value
Melting temperature		285	°C	-	
Service temperature	short term	260	°C	-	
Service temperature	long term	230	°C	-	
Thermal expansion (CLTE)	in 0° and 90° direction	10	10 <sup>-6</sup> K <sup>-1</sup>	-	1)
Predrying	parameter	value	unit	norm	comment
Drying temperature		150	°C	-	
Drying time		2-3	h	-	

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