

## TECAPEEK TF10 blue - Stock Shapes (rods, plates, tubes)

### Chemical Designation

PEEK (Polyetheretherketone)

### Colour

blue opaque

### Density

1.38 g/cm<sup>3</sup>

### Fillers

PTFE

### Main features

- good machinability
- good slide and wear properties
- inherent flame retardant
- good heat deflection temperature
- hydrolysis and superheated steam resistant

### Target Industries

- mechanical engineering
- food technology
- automotive industry
- chemical technology

| Mechanical properties                 | parameter                     | value            | unit                             | norm                 | comment  |
|---------------------------------------|-------------------------------|------------------|----------------------------------|----------------------|--|
| Tensile strength                      | 50mm/min                      | 95               | MPa                              | DIN EN ISO 527-2     | (1) For tensile test: specimen type 1b   |
| Modulus of elasticity (tensile test)  | 1mm/min                       | 3400             | MPa                              | DIN EN ISO 527-2     | 1) (2) For flexural test: support span 64mm, norm specimen.  |
| Tensile strength at yield             | 50mm/min                      | 95               | MPa                              | DIN EN ISO 527-2     | (3) Specimen 10x10x10mm  |
| Elongation at yield (tensile test)    | 50mm/min                      | 5                | %                                | DIN EN ISO 527-2     | (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.   |
| Elongation at break (tensile test)    | 50mm/min                      | 8                | %                                | DIN EN ISO 527-2     | (5) For Charpy test: support span 64mm, norm specimen.   |
| Flexural strength                     | 2mm/min, 10 N                 | 149              | MPa                              | DIN EN ISO 178       | 2)   |
| Modulus of elasticity (flexural test) | 2mm/min, 10 N                 | 3900             | MPa                              | DIN EN ISO 178       |  |
| Compression strength                  | 1% / 2% / 5%<br>5mm/min, 10 N | 22/39/93         | MPa                              | EN ISO 604           | 3)   |
| Compression modulus                   | 5mm/min, 10 N                 | 3000             | MPa                              | EN ISO 604           | 4)   |
| Impact strength (Charpy)              | max. 7.5J                     | 48               | kJ/m <sup>2</sup>                | DIN EN ISO 179-1eU   | 5)   |
| Shore hardness                        | D                             | 87               |                                  | DIN EN ISO 868       |  |
| Thermal properties                    | parameter                     | value            | unit                             | norm                 | comment  |
| Glass transition temperature          |                               | 157              | °C                               | DIN EN ISO 11357     | 1) (1) Found in public sources.  |
| Melting temperature                   |                               | 340              | °C                               | DIN EN ISO 11357     | (2) Found in public sources.   |
| Service temperature                   | short term                    | 300              | °C                               |                      | 2) Individual testing regarding application conditions is mandatory.   |
| Service temperature                   | long term                     | 260              | °C                               |                      |  |
| Thermal expansion (CLTE)              | 23-60°C, long.                | 6                | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Thermal expansion (CLTE)              | 23-100°C, long.               | 6                | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Thermal expansion (CLTE)              | 100-150°C, long.              | 7                | 10 <sup>-5</sup> K <sup>-1</sup> | DIN EN ISO 11359-1;2 |  |
| Electrical properties                 | parameter                     | value            | unit                             | norm                 | comment  |
| surface resistivity                   |                               | 10 <sup>14</sup> | Ω                                | -                    |  |
| volume resistivity                    |                               | 10 <sup>14</sup> | Ω*cm                             | -                    |  |
| Other properties                      | parameter                     | value            | unit                             | norm                 | comment  |
| Water absorption                      | 24h / 96h (23°C)              | 0.02 / 0.03      | %                                | DIN EN ISO 62        | 1) (1) Ø ca. 50mm, h=13mm  |
| Resistance to hot water/ bases        |                               | +                | -                                |                      | 2) (2) + good resistance   |
| Resistance to weathering              |                               | -                | -                                |                      | 3) (3) - poor resistance   |
| Flammability (UL94)                   | corresponding to              | V0               |                                  | DIN IEC 60695-11-10; | 4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory. |

→ TECAPEEK products are based on Victrex® PEEK polymer.

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