

# TECANYL VH2 Black - Stock Shapes (rods, plates, tubes)

## Chemical Designation

PPO (Polyphenylene oxide)

Colour black

### Density

1.12 g/cm<sup>3</sup>

#### Main features

- → excellent dimensional stability
- → very good chemical resistance
- → flame retardant according to UL94 V-0
- → low smoke emissions
- → low moisture absorption
- → good electrically insulating

#### Target Industrie

- → aircraft and aerospace interiors
- → aircraft and aerospace technology
- → Railway Interiors
- → transportation

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| Mechanical properties                 | condition   | value                            | unit      | test method |     | comment   |
|---------------------------------------|---|----------------------------------|-----------|-------------|-----|---|
| Modulus of elasticity (tensile test)  |   | 322,000                          | psi       | ASTM D 638  |     |   |
| Tensile strength at yield             |   | 9280                             | psi       | ASTM D 638  |     | •   |
| Tensile strength at break             |   | 7690                             | psi       | ASTM D 638  |     | •   |
| Flexural strength                     |   | 14,500                           | psi       | ASTM D 790  |     | _   |
| Modulus of elasticity (flexural test) | @ 73 °F   | 342,000                          | psi       | ASTM D 790  |     | _   |
| Notched impact strength (Izod)        | @ 73 °F   | 5.6                              | ft-lbs/in | ASTM D 256  | _   |   |
| Thermal properties                    | condition   | value                            | unit      | test method |     | comment   |
| Deflection temperature                | @ 264 psi   | 252                              | °F        | ASTM D 648  |     | _   |
| Other properties                      | condition   | value                            | unit      | test method |     | comment   |
| Flammability (UL94)                   |   | V0                               |           | -           | 1)  | (1) Units: 1.5 mm (2) Units: mm ASTM Test Method 60695-2 (3) ASTM Test Method 60695-2 (4) ASTM Test Method 60695-2 (5) ASTM Test Method 60695-2 (6) ASTM Test Method 60695-2 (7) 3 mm specimen (8) FAA Smoke Density Test (resin data) (9) Toxicity - Draeger Tube (resin data) (10) Flame Spread Index (11) FAR 25.853 (12) FAR 25.853 |
| Flammability                          | Glow Wire Flammability<br>Index 960°C passes @                                    | 1.0                              |           | -           | 2)  |   |
| Flammability                          | Glow Wire Ignitability<br>Temp, 1.0 mm  | 775                              | °C        | -           | 3)  |   |
| Flammability                          | Glow Wire Ignitability<br>Temp, 1.5 mm  | 775                              | °C        | -           | 4)  |   |
| Flammability                          | Glow Wire Ignitability<br>Temp, 2.0 mm  | 775                              | °C        | -           | 5)  |   |
| Flammability                          | Glow Wire Ignitability<br>Temp, 3.0 mm  | 800                              | °C        | -           | 6)  |   |
| Flammability                          | 60 sec. Vertical Bunsen<br>Burner test FAR 25.853<br>Appx F, Prt 1, (a), 1, (Air) | Passes                           |           | FAR 25.853  | 7)  |   |
| Flammability                          | FAR 25.853 Appx F, Prt<br>1, (a), 1, (Air)  | Passes                           |           | FAR 25.853  | 8)  |   |
| Flammability                          | FAR 25.853 Appx F, Prt<br>1, (a), 1, (Air)  | Passes                           |           | -           | 9)  | ····  |
| Flammability                          | ASTM E 162 (rail)   | ~15                              |           | -           | 10) |   |
| Flammability                          | ASTM E 662 (Air/Rail)<br>Ds @ 1.5 min   | 11-13<br>Passes                  |           | -           | 11) |   |
| Flammability                          | ASTM E 662 (Air/Rail)<br>Ds @ 4.0 min   | 20-40<br>passes                  |           | -           | 12) |   |
| Flammability                          | ASTM E 662 (Air/Rail)<br>Ds @ 20 min  | 73-106<br>Meets<br>FAR<br>Regt's |           | -           |     |   |

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