

TECANYL GF30 natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PPE (Polyphenylene ether)

Colour

beige opaque

Density

1.3 g/cm³

Fillers

glass fibres

Main features

- very high stiffness
- electrically insulating
- good weldable and bondable
- sensitive to stress cracking
- high strength
- high dimensional stability

Target Industries

- electrical engineering
- precision engineering
- conveyor technology
- mechanical engineering
- power engineering
- automotive industry
- home appliances

Mechanical properties	condition	value	unit	test method	comment
Tensile strength	50mm/min	73	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	4100	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	73	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	5	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	116	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Modulus of elasticity (flexural test)	2mm/min, 10 N	3900	MPa	DIN EN ISO 178	
Compression strength	1% / 2% 5mm/min, 10 N	23 / 41	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	3300	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	37	kJ/m ²	DIN EN ISO 179-1eU	5)
Ball indentation hardness		205	MPa	ISO 2039-1	6)
Thermal properties	condition	value	unit	test method	comment
Glass transition temperature		150	°C	DIN 53765	1)
Melting temperature		n.a.	°C	DIN 53765	2)
Service temperature	short term	110	°C		3)
Service temperature	long term	85	°C		
Thermal expansion (CLTE)	23-60°C, long.	4	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	4	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.2	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.28	W/(K*m)	ISO 22007-4:2008	
Electrical properties	condition	value	unit	test method	comment
surface resistivity		10 ¹⁴	Ω	DIN IEC 60093	
volume resistivity		10 ¹⁴	Ω*cm	DIN IEC 60093	
Other properties	condition	value	unit	test method	comment
Water absorption	24h / 96h (23°C)	0.01 / 0.02	%	DIN EN ISO 62	1)
Resistance to hot water/ bases		(+)		-	2)
Resistance to weathering		-		-	3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4)

→ Resin specification:
ASTM D4349-10 PPE220G30A00000
Shapes specification:
NONE

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