

TECAMID 66 natural - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 66 (Polyamide 66)

Colour

ivory opaque

Density

1.15 g/cm³

Data generated directly after machining
(standard climate Germany).

Main features

- good slide and wear properties
- electrically insulating
- good wear properties
- high strength
- good weldable and bondable
- resistant to many oils, greases and fuels
- high toughness

Target Industries

- mechanical engineering
- aircraft and aerospace technology
- electronics
- food technology
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	85	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b (2) For flexural test: support span 64mm, norm specimen. (3) Specimen 10x10x10mm (4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression. (5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
Modulus of elasticity (tensile test)	1mm/min	3500	MPa	DIN EN ISO 527-2	
Tensile strength at yield	50mm/min	84	MPa	DIN EN ISO 527-2	
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	
Elongation at break (tensile test)	50mm/min	70	%	DIN EN ISO 527-2	
Flexural strength	2mm/min, 10 N	110	MPa	DIN EN ISO 178	(2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	20/35/81	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	5	kJ/m ²	DIN EN ISO 179-1eA	
Shore hardness	D	82		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		47	°C	DIN EN ISO 11357	(1) Found in public sources. (2) Found in public sources. Individual testing regarding application conditions is mandatory.
Melting temperature		258	°C	DIN EN ISO 11357	
Service temperature	short term	170	°C		(2)
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	11	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.5	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.36	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	-	
volume resistivity		10 ¹⁴	Ω	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.2 / 0.4	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm (2) (+) limited resistance (3) - poor resistance (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
Resistance to hot water/ bases		(+)		-	
Resistance to weathering		-		-	
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	

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