

TECAMID 66 HI brown - Stock Shapes (rods, plates, tubes)

Chemical Designation

PA 66 (Polyamide 66)

Colour

brown opaque

Density

1.15 g/cm³

Fillers

heat stabilized

Main features

- good slide and wear properties
- high strength
- high toughness
- high stiffness
- heat stabilized
- resistant to many oils, greases and fuels
- good wear properties
- good weldable and bondable

Target Industries

- mechanical engineering
- electronics
- automotive industry

Data generated directly after machining (standard climate Germany).

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	89	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	72	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	7	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	25	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	112	MPa	DIN EN ISO 178	2) n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	3300	MPa	DIN EN ISO 178	(6) Specimen in 4mm thickness
Compression strength	1% / 2% / 5% 5mm/min, 10 N	14/29/80	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2900	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	5	kJ/m ²	DIN EN ISO 179-1eA	
Ball indentation hardness		191	MPa	ISO 2039-1	6)
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		57	°C	DIN EN ISO 11357	1) (1) Found in public sources.
Melting temperature		263	°C	DIN EN ISO 11357	(2) Found in public sources.
Service temperature	short term	180	°C		2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	115	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
Specific heat		1.5	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.36	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 ¹⁴	Ω	-	
volume resistivity		10 ¹⁴	Ω*cm	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.2 / 0.3	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)		-	2) (2) (+) limited resistance
Resistance to weathering		-		-	3) (3) - poor resistance
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

Our information and statements reflect the current state of our knowledge and shall inform about our products and their applications. They do not assure or guarantee chemical resistance, quality of products and their merchantability in a legally binding way. Our products are not defined for use in medical or dental implants. Existing commercial patents have to be observed. The corresponding values and information are no minimum or maximum values, but guideline values that can be used primarily for comparison purposes for material selection. These values are within the normal tolerance range of product properties and do not represent guaranteed property values. Therefore they shall not be used for specification purposes. Unless otherwise noted, these values were determined by tests at reference dimensions (typically rods with diameter 40-60 mm according to DIN EN 15860) on extruded and machined specimen. As the properties depend on the dimensions of the semi-finished products and the orientation in the component (esp. in reinforced grades), the material may not be used without a separate testing under individual circumstances. The customer is solely responsible for the quality and suitability of products for the application and has to test usage and processing prior to use. Data sheet values are subject to periodic review, the most recent update can be found at www.ensingerplastics.com. Technical changes reserved.

Manufactured by: Ensinger Group,
a German based plastic manufacturer

Represented by:
Ensinger Asia Holding Pte Ltd.
(Singapore Branch)
for Asia Pacific other than Japan+China

63 Hillview Avenue #02-03
Lam Soon Industrial Building
Singapore 669569
Tel +65 65524177
Fax +65 65525177
www.ensingerplastics.com/en-sg/

Date: 2018/02/20

Version: AC