

## TECAFORM AH SD natural - Stock Shapes (rods, plates, tubes)

### Chemical Designation

POM-C (Polyacetal (Copolymer))

### Colour

ivory opaque

### Density

1.35 g/cm<sup>3</sup>

### Fillers

antistatic agent

### Main features

- antistatic
- soot-free
- high strength
- good wear properties
- good chemical resistance
- high stiffness
- difficult to bond
- high toughness

### Target Industries

- semiconductor technology
- chemical technology
- electronics
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	39	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	1300	MPa	DIN EN ISO 527-2	(1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	39	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	23	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	23	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	46	MPa	DIN EN ISO 178	n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	1200	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	12/19/34	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	1100	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7.5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7.5J	9	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	74		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	(1)
Melting temperature		165	°C	DIN EN ISO 11357	(2)
Service temperature	short term	140	°C		(2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		
Thermal expansion (CLTE)	23-60°C, long.	16	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	17	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.6	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.30	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity	Silver electrode, 23°C, 50% r.h.	10 <sup>9</sup> -10 <sup>11</sup>	Ω	-	(1) Specimen in 20mm thickness
volume resistivity	Silver electrode, 23°C, 50% r.h.	10 <sup>9</sup>	Ω*cm	-	(2) Specimen in 1mm thickness
Dielectric strength	23°C, 50% r.h.	5	kV/mm	ISO 60243-1	(2)
Resistance to tracking (CTI)	Platin electrode, 23°C, 50% r.h., solvent A	600	V	DIN EN 60112	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.9 / 1.8	%	DIN EN ISO 62	(1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)		-	(2) (+) limited resistance
Resistance to weathering		-		-	(3) - poor resistance
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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