

## TECAFORM AH ID grey - Stock Shapes (rods, plates, tubes)

### Chemical Designation

POM-C (Polyacetal (Copolymer))

### Colour

grey opaque

### Density

1.49 g/cm<sup>3</sup>

### Fillers

detectable filler

### Main features

- detectable via metal detector
- high stiffness
- good slide and wear properties
- good machinability
- high strength
- good chemical resistance
- difficult to bond
- high toughness

### Target Industries

- food technology
- mechanical engineering

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	68	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3200	MPa	DIN EN ISO 527-2	1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	68	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	8	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	10	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	100	MPa	DIN EN ISO 178	2)
Modulus of elasticity (flexural test)	2mm/min, 10 N	3100	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	17/31/69	MPa	EN ISO 604	3)
Compression modulus	5mm/min, 10 N	2400	MPa	EN ISO 604	4)
Impact strength (Charpy)	max. 7,5J	59	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	5)
Notched impact strength (Charpy)	max. 7,5J	11	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	83		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	1)
Melting temperature		169	°C	DIN EN ISO 11357	(1) Found in public sources.
Service temperature	short term	140	°C		(2) Found in public sources. Individual testing regarding application conditions is mandatory.
Service temperature	long term	100	°C		2)
Thermal expansion (CLTE)	23-60°C, long.	13	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	14	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.39	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		> 10 <sup>13</sup>	Ω	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	1) (1) Ø ca. 50mm, h=13mm
Resistance to hot water/ bases		(+)	-		2) (2) (+) limited resistance
Resistance to weathering		-	-		3) (3) - poor resistance
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	4) (4) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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