

TECAFORM AD natural - 型材 (棒材, 板材, 管件)

化學命名

POM-H (聚縮醛 (均聚物))

顏色

白色 不透明

密度

1.43 g/cm³

主要特色

- 良好的滑動及耐磨特性
- 高強度
- 電絕緣
- 良好的耐化學性
- 難以黏合
- 良好的加工特性
- 易於研磨
- 不耐60°C以上的熱水

目標產業

- 機械工程
- 航空與航太科技
- 電子學
- 食品科技
- 汽車工業

機械特性	參數	值	單位	標準	註解
抗拉強度	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
彈性模數 (張力測試)	1mm/min	3400	MPa	DIN EN ISO 527-2	(2) For flexural test: support span 64mm, norm specimen.
降伏點抗拉強度	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
降伏點伸長率	50mm/min	37	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
斷裂伸長率	50mm/min	45	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen. n.b. = not broken
抗彎強度	2mm/min, 10 N	106	MPa	DIN EN ISO 178	(2)
彈性模數 (彎曲測試)	2mm/min, 10 N	3600	MPa	DIN EN ISO 178	
壓縮強度	1% / 2% / 5% 5mm/min, 10 N	19/33/69	MPa	EN ISO 604	(3)
壓縮模數	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
衝擊強度(Charpy)	max. 7.5J	n.b.	kJ/m ²	DIN EN ISO 179-1eU	(5)
缺口衝擊強度(Charpy)	max. 7.5J	15	kJ/m ²	DIN EN ISO 179-1eA	
蕭氏硬度	D	85		DIN EN ISO 868	
熱特性	參數	值	單位	標準	註解
玻璃轉化溫度		-60	°C	DIN EN ISO 11357	(1) Found in public sources.
熔化溫度		182	°C	DIN EN ISO 11357	(2) Found in public sources.
使用溫度	short term	150	°C		Individual testing regarding application conditions is mandatory.
使用溫度	long term	110	°C		(2)
熱膨脹 (CLTE)	23-60°C, long.	12	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
熱膨脹 (CLTE)	23-100°C, long.	13	10 ⁻⁵ K ⁻¹	DIN EN ISO 11359-1;2	
比熱		1.3	J/(g*K)	ISO 22007-4:2008	
導熱係數		0.43	W/(K*m)	ISO 22007-4:2008	
電性特性	參數	值	單位	標準	註解
表面電阻		10 ¹⁴	Ω	-	
其他特性	參數	值	單位	標準	註解
吸水率	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	(1) Ø ca. 50mm, h=13mm
耐熱水/鹼		-	-	-	(2) - poor resistance
耐候性		-	-	-	(3) Corresponding means no listing at UL (yellow card). The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.
耐燃性(UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(3)

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