

# TECAFORM AD natural - Stock Shapes (rods, plates, tubes)

## Chemical Designation

POM-H (Polyacetal (Homopolymer))

## Colour

white opaque

## Density

1.43 g/cm<sup>3</sup>

## Main features

- good slide and wear properties
- high strength
- electrically insulating
- good chemical resistance
- difficult to bond
- good machinability
- easy to polish
- not hot water resistant over 60°C

## Target Industries

- mechanical engineering
- aircraft and aerospace technology
- electronics
- food technology
- automotive industry

Mechanical properties	parameter	value	unit	norm	comment
Tensile strength	50mm/min	79	MPa	DIN EN ISO 527-2	(1) For tensile test: specimen type 1b
Modulus of elasticity (tensile test)	1mm/min	3400	MPa	DIN EN ISO 527-2	(1) (2) For flexural test: support span 64mm, norm specimen.
Tensile strength at yield	50mm/min	79	MPa	DIN EN ISO 527-2	(3) Specimen 10x10x10mm
Elongation at yield (tensile test)	50mm/min	37	%	DIN EN ISO 527-2	(4) Specimen 10x10x50mm, modulus range between 0.5 and 1% compression.
Elongation at break (tensile test)	50mm/min	45	%	DIN EN ISO 527-2	(5) For Charpy test: support span 64mm, norm specimen.
Flexural strength	2mm/min, 10 N	106	MPa	DIN EN ISO 178	(2) n.b. = not broken
Modulus of elasticity (flexural test)	2mm/min, 10 N	3600	MPa	DIN EN ISO 178	
Compression strength	1% / 2% / 5% 5mm/min, 10 N	19/33/69	MPa	EN ISO 604	(3)
Compression modulus	5mm/min, 10 N	2700	MPa	EN ISO 604	(4)
Impact strength (Charpy)	max. 7,5J	n.b.	kJ/m <sup>2</sup>	DIN EN ISO 179-1eU	(5)
Notched impact strength (Charpy)	max. 7,5J	15	kJ/m <sup>2</sup>	DIN EN ISO 179-1eA	
Shore hardness	D	85		DIN EN ISO 868	
Thermal properties	parameter	value	unit	norm	comment
Glass transition temperature		-60	°C	DIN EN ISO 11357	(1)
Melting temperature		182	°C	DIN EN ISO 11357	(2)
Service temperature	short term	150	°C		(2) Individual testing regarding application conditions is mandatory.
Service temperature	long term	110	°C		
Thermal expansion (CLTE)	23-60°C, long.	12	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Thermal expansion (CLTE)	23-100°C, long.	13	10 <sup>-5</sup> K <sup>-1</sup>	DIN EN ISO 11359-1;2	
Specific heat		1.3	J/(g*K)	ISO 22007-4:2008	
Thermal conductivity		0.43	W/(K*m)	ISO 22007-4:2008	
Electrical properties	parameter	value	unit	norm	comment
surface resistivity		10 <sup>14</sup>	Ω	-	
Other properties	parameter	value	unit	norm	comment
Water absorption	24h / 96h (23°C)	0.05 / 0.1	%	DIN EN ISO 62	(1)
Resistance to hot water/ bases		-	-	-	(2)
Resistance to weathering		-	-	-	(3)
Flammability (UL94)	corresponding to	HB		DIN IEC 60695-11-10;	(3) The information might be taken from resin, stock shape or estimation. Individual testing regarding application conditions is mandatory.

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