

TECACOMP PPS HTE PW black 1050231 - Compounds

Chemical Designation

PPS (Polyphenylensulfide)

Colour

black

Density

1.96 g/cm³

Fillers

graphite, carbon

Main features

- high electrical conductivity
- high thermal conductivity
- very good chemical resistance
- for hot compression moulding

Target Industries

- bipolar plates for fuel cells
- heat exchanger

Mechanical properties					
	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Flexural strength		55	MPa	DIN EN ISO 178	
Modulus of elasticity (flexural test)		18600	MPa	DIN EN ISO 178	
Thermal properties					
	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Glass transition temperature		90	°C	-	1) (1) literature value
Melting temperature		280	°C	-	2) (2) literature value
Heat distortion temperature		276	°C	ISO-R 75 Method A	3) (3) literature value
Service temperature	short term	260	°C	-	4) (4) literature value
Service temperature	long term	230	°C	-	
Thermal conductivity	in-plane	38	W/(K*m)	ISO 22007-4:2008	
Thermal conductivity	through-plane	9	W/(K*m)	ISO 22007-4:2008	
Electrical properties					
	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Specific electrical conductivity	in-plane	122	S/cm	DIN EN ISO 3915	
volume resistance		8,2 x 10 ⁻³	Ω*cm	DIN EN ISO 3915	
Other properties					
	<i>parameter</i>	<i>value</i>	<i>unit</i>	<i>norm</i>	<i>comment</i>
Water absorption	23 °C / 50 % relative humidity up to saturation	< 0,1	%	DIN EN ISO 62	

→ Please refer to the separately enclosed processing guidelines for detailed processing instructions.

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