

TECATEC PPS CW50 PL V01 natural - Composite Materials

Chemical Designation

PPS (Polyphenylensulfide)

General material information

Colour natural

Density

1.52 g/cm³

Fillers

carbon fibres

Main features

- → excellent chemical resistance
- → inherent flame resistance

value

→ excellent mechanical properties

Target Industries

- → automotive industry
- → mechanical engineering

comment

- → oil and gas industry
- → safety engineering
- → sporting goods

Date: 2022/02/14

test method

The material is in the phase of further development. The characteristic values of this product may change.

condition

General material information	condition	value	unit	test method		comment
Fibre type		Carbon HT 3k		-		
Fibre architecture		Twill 2/2		-		•
Fibre areal weight		200	g/m²	-	_	_
Fibre volume content		50	%	-		_
Resin weight content		42.7	%	-	_	_
Areal weight finished product		349	g/m²	-		_
Material widths		625x525	mm	others on request		_
thickness		1-95	mm	-		_
Fibre orientation		0-90°		others on request		_
Mechanical properties	condition	value	unit	test method		comment
Tensile strength		680	MPa	ISO 527-4		
Modulus of elasticity (tensile test)		55000	MPa	ISO 527-4	_	•
Flexural strength		780	MPa	ISO 14125	_	_
Modulus of elasticity (flexural test)		57000	MPa	ISO 14125		•
Compression strength		650	MPa	ISO 14126		_
Compression modulus		51000	MPa	ISO 14126		-
Interplanar shear strength		131	MPa	ISO 14129	_	_
Thermal properties	condition	value	unit	test method		comment
Glass transition temperature		90	°C	-		(1) approximate value
Melting temperature		285	°C	-		••
Service temperature	short term	260	°C	-	······	
Service temperature	long term	230	°C	-	············	u.
Thermal expansion (CLTE)	in 0° and 90° direction	5	10 ⁻⁶ K ⁻¹	_	1)	
Predrying	condition	value	unit	test method		comment
Drying temperature		150	°C	-		
Drying time		2-3	h	-		-
			·····-	······	-	

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